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# NUMERICAL ASSESSMENT OF TWO-CHAMBER MUFFLERS WITH PERFORATED PLUG/NON-PLUG TUBES UNDER SPACE AND BACK PRESSURE CONSTRAINTS USING SIMULATED ANNEALING

Min-Chie Chiu\* and Ying-Chun Chang\*\*

Key words: numerical decoupling technique, space constraints, back pressure constraints, *SA* optimization.

#### ABSTRACT

Recently, research on new techniques of single-chamber mufflers equipped with perforated tubes has been addressed. However, research work on shape optimization of multichamber silencers hybridized with perforated plug/non-plug tubes along with work on the maximal allowable back pressure of mufflers has been neglected. Therefore, we will not only analyze the sound transmission loss (STL) of a spaceconstrained two-chamber muffler hybridized with perforated plug/non-plug tubes but also optimize the best design shape under a specified pressure drop. In this paper, both the numerical decoupling technique and simulated annealing (SA) for solving the coupled acoustical problem of perforated plug/ non-plug tubes are used. A numerical case in eliminating a broadband fan noise is also introduced. To verify the reliability of SA optimization, optimal noise abatements for the pure tone (500 Hz) are exemplified. However, before the SA operation can be carried out, the accuracy of the mathematical model must be checked using the experimental data. Results indicate that the maximum STL is precisely located at the desired target tones. The optimal result of one case study for eliminating broadband noise also revealed that the overall noise reductions with respect to the muffler, which are under various maximum allowable pressure drops (100, 200, 300, 400, 500 (Pa), and infinity) can reach 68.4, 52.7, 45.4, 40.4, 36.0, and 33.2 dB. Furthermore, both the pressure drop and the acoustical performance increase when the diameters (at inlet tubes as well as perforated holes), the perforated ratio, and the length of perforated tube decrease. Consequently, a successful approach used for the optimal design of the twochamber mufflers equipped with perforated plug/non-plug tubes under space and back pressure constrained conditions has been demonstrated.

#### I. INTRODUCTION

In the past three decades, to increase acoustical performance, an assessment of a new acoustical element, an internal perforated tube which is an essential acoustical element used to depress low frequency sound energy, was introduced and discussed by Sullivan and Crocker in 1978 [23]. Based on the coupled equations derived by Sullivan and Crocker, a series of theories and numerical techniques in decoupling the acoustical problems have been proposed [6, 14, 21, 22, 24]. Concerning the flow effect, Munjal [12] and Peat [16] published the generalized decoupling and numerical decoupling methods. Munjal et al. [13] investigated the acoustical effect and the system's back pressure with respect to several design parameters for perforated plug and cross-flow perforated mufflers. However, the assessment of the muffler's optimal shape design within a constrained space has been neglected. Kar and Munjal [7] widen the assessment on a muffler hybridized by multiple interacting perforated ducts using a generalized analysis. Nishimura et al. [20] established a mathematical model for an elliptical muffler that was equipped with a perforated pipe within a higher-order mode in a zero speed flowing field. Finally, Lee and Selamet [10] expanded the BEM (Boundary Element Method) numerical assessment on a resonator with/without a fiber filled inner cavity. The above researches have provided various solutions for solving the complicated acoustical field problem for perforated mufflers. However, the assessment of a multi-chamber plug-muffler's optimal shape design within a constrained space as well as a pressure-drop limit was rarely tackled. In previous work [2-4], the shape optimization of multi-chamber mufflers equipped

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with perforated/non-perforated tubes within a constrained situation has been discussed. However, the effect of the system's back pressure, which may cause the decrement of the flow rate in the system, has been neglected.

The application of a single-chamber perforated plug muffler in reducing a venting noise has prevailed in modern industries. Yet, on the basis of experimental trial the muffler design was shown to be time-consuming and the acoustical performance to be insufficient. Additionally, mufflers equipped with multiple perforated plug tubes have higher back-pressure even though their acoustical performance is superior to muffler equipped with perforated non-plug tubes. In order to improve the performance of the noise control device and reduce the back-pressure, a hybrid muffler (a two-chamber muffler conjugated with a single perforated plug and a single non-plug tube) is investigated. Moreover, to overcome the drawback of a possible overload pressure drop in the mufflers, the specified allowable pressure drop in a muffler has been considered along with the process of SA optimization. By using a simulated annealing (SA) method, the muffler's performance is improved. Additionally, to investigate the acoustical effect with respect to  $\Delta p_{\text{max}}$ , the shape optimization of mufflers at various  $\Delta p_{\text{max}}$  (100 Pa, 200 Pa, 300 Pa, 400 Pa, 500 Pa, and infinite Pa) has also been discussed. In this paper, the numerical decoupling methods used in forming a four-pole system matrix are in line with the above SA method. These, in turn, are responsible for developing a new muffler shape by adjusting the two-chamber muffler equipped with perforated plug/non-plug tubes within certain space constraints and backpressure constraints.

#### **II. MATHEMATICAL MODELS**

#### 1. System Matrix

In this paper, two-chamber mufflers hybridized with perforated plug/non-plug tubes were adopted for noise elimination as shown in Fig. 1. The outline of the mufflers selected as the noise-reduction device is shown in Fig. 2. The recognition of acoustical elements is shown in Fig. 3. As indicated in Fig. 3, four kinds of muffler components, including straight duct, perforated duct, expanded/perforated plug duct, and contracted/ perforated plug duct, are recognized and symbolized as I, II, III, and IV.

Consequently, the related acoustic pressure p and acoustic particle velocity u in the acoustical field are represented by seven nodes and shown in Fig. 4. As derived in the Appendices A, B, and C, individual transfer matrixes with respect to a straight ducts [27], a perforated duct (Appendices A), an expanded/perforated plug duct (Appendices B), and a contracted/perforated plug duct (Appendices C) are described as follows:

$$\begin{pmatrix} p_1 \\ \rho_o c_o u_1 \end{pmatrix} = e^{-jM_1k(L_1 + L_{A1})/(1 - M_1^2)} \begin{bmatrix} TS1_{1,1} & TS1_{1,2} \\ TS1_{2,1} & TS1_{2,2} \end{bmatrix} \begin{pmatrix} p_2 \\ \rho_o c_o u_2 \end{pmatrix}$$
(1)

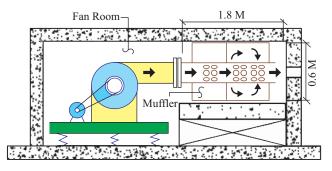


Fig. 1. The space-constrained fan room.

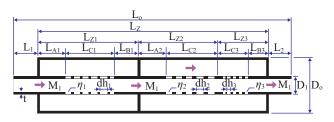


Fig. 2. The outline of a two-chamber muffler hybridized with a perforated plug/non plug tube.

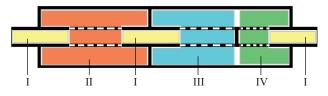


Fig. 3. The acoustical elements for a two-chamber muffler hybridized with a perforated plug/non plug tube.

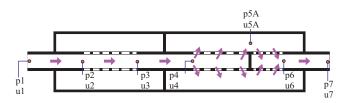


Fig. 4. The acoustical field in a two-chamber muffler hybridized with a perforated plug/non plug tube.

$$\begin{pmatrix} p_2 \\ \rho_o c_o u_2 \end{pmatrix} = \begin{bmatrix} TP2_{1,1} & TP2_{1,2} \\ TP2_{2,1} & TP2_{2,2} \end{bmatrix} \begin{pmatrix} p_3 \\ \rho_o c_o u_3 \end{pmatrix}$$
(2)

$$\begin{pmatrix} p_{3} \\ \rho_{o}c_{o}u_{3} \end{pmatrix} = e^{-jM_{1}k(L_{B1}+L_{A2})/(1-M_{1}^{2})} \begin{bmatrix} TS3_{1,1} & TS3_{1,2} \\ TS3_{2,1} & TS3_{2,2} \end{bmatrix} \begin{pmatrix} p_{4} \\ \rho_{o}c_{o}u_{4} \end{pmatrix} (3)$$

$$\begin{pmatrix} p_4 \\ \rho_o c_o u_4 \end{pmatrix} = \begin{bmatrix} TPE4_{1,1} & TPE4_{1,2} \\ TPE4_{2,1} & TPE4_{2,2} \end{bmatrix} \begin{pmatrix} p_{5A} \\ \rho_o c_o u_{5A} \end{pmatrix}$$
(4)

$$\begin{pmatrix} p_{5A} \\ \rho_o c_o u_{5A} \end{pmatrix} = \begin{bmatrix} TPC5_{1,1} & TPC5_{1,2} \\ TPC5_{2,1} & TPC5_{2,2} \end{bmatrix} \begin{pmatrix} p_6 \\ \rho_o c_o u_6 \end{pmatrix}$$
(5)

$$\begin{pmatrix} p_6 \\ \rho_o c_o u_6 \end{pmatrix} = e^{-jM_1k(L_{B3}+L_2)/(1-M_1^2)} \begin{bmatrix} TS6_{1,1} & TS6_{1,2} \\ TS6_{2,1} & TS6_{2,2} \end{bmatrix} \begin{pmatrix} p_7 \\ \rho_o c_o u_7 \end{pmatrix}$$
(6)

The total transfer matrix assembled by multiplication is

$$\begin{pmatrix} p_{1} \\ \rho_{o}c_{o}u_{1} \end{pmatrix} = e^{-jkM_{1} \begin{bmatrix} \frac{L_{1}+L_{A1}+L_{B1}+L_{A2}+L_{B3}+L_{2}}{1-M_{1}^{2}} \end{bmatrix} \begin{bmatrix} TS1_{1,1} & TS1_{1,2} \\ TS1_{2,1} & TS1_{2,2} \end{bmatrix} \\ \begin{bmatrix} TP2_{1,1} & TP2_{1,2} \\ TP2_{2,1} & TP2_{2,2} \end{bmatrix} \begin{bmatrix} TS3_{1,1} & TS3_{1,2} \\ TS3_{2,1} & TS3_{2,2} \end{bmatrix} \begin{bmatrix} TPE4_{1,1} & TPE4_{1,2} \\ TPE4_{2,1} & TPE4_{2,2} \end{bmatrix} \\ \begin{bmatrix} TPC5_{1,1} & TPC5_{2,1} \\ TPC5_{2,1} & TPC5_{2,2} \end{bmatrix} \begin{bmatrix} TS6_{1,1} & TS6_{1,2} \\ TS6_{2,1} & TS6_{2,2} \end{bmatrix} \begin{pmatrix} p_{7} \\ \rho_{o}c_{o}u_{7} \end{pmatrix}$$
(7)

A simplified form of a matrix is expressed as

$$\begin{pmatrix} p_1 \\ \rho_o c_o u_1 \end{pmatrix} = \begin{bmatrix} T_{11}^* & T_{12}^* \\ T_{21}^* & T_{22}^* \end{bmatrix} \begin{pmatrix} p_7 \\ \rho_o c_o u_7 \end{pmatrix}$$
(8)

The sound transmission loss (*STL*) of a muffler is defined as [14]

$$STL(Q, f, RT_1, RT_2, RT_3, RT_4, RT_5, RT_6, RT_7, RT_8, RT_9, RT_{10}, RT_{11}, RT_{12}, RT_{13}, \Delta p_{max})$$

$$= 20 \log \left( \frac{\left| T_{11}^* + T_{12}^* + T_{21}^* + T_{22}^* \right|}{2} \right) + 10 \log \left( \frac{S_1}{S_7} \right)$$
(9a)

where

$$RT_{1} = L_{Z}/L_{0}; RT_{2} = L_{Z1}/L_{Z}; RT_{3} = L_{Z2}/(L_{Z} - L_{Z1});$$
  

$$RT_{4} = L_{C1}/L_{Z1}; RT_{5} = L_{C2}/L_{Z2}; RT_{6} = L_{C3}/L_{Z3}; RT_{7} = D_{1}/D_{0};$$
  

$$RT_{8} = \eta_{1}; RT_{9} = dh_{1}; RT_{10} = \eta_{2}; RT_{11} = dh_{2}; RT_{12} = \eta_{3}; T_{13} = dh_{3};$$

$$L_{\rm A1} = (L_{\rm Z1} - L_{\rm C1})/2 = L_{\rm B1}; L_1 = L_2 = (L_{\rm o} - L_{\rm Z})/2$$
 (9b)

According to the experimental investigation of back pressure for a perforated-tube muffler and a one-chamber plug muffler by Munjal *et al.* [16], the individual mean pressure drops  $(\Delta p_1, \Delta p_2)$  are

$$\Delta p_1 = H_1 * (0.87 + 0.06x1) \tag{10a}$$

$$\Delta p_2 = H_1 * (5.6e^{-0.23x^2} + 67.3e^{-3.05x^2})$$
(10b)

To meet the system requirement of allowable maximal pressure drop ( $\Delta p_{\text{max}}$ ), the total mean pressure drop ( $\Delta p = \Delta p_1 + \Delta p_2$ ) should be governed as

$$(\Delta p_{\max}) \ge \Delta p \tag{11}$$

#### 2. Overall Sound Power Level

The overall  $SWL_T$  silenced by the muffler at the outlet is

$$SWL_{\rm T} = 10*\log \begin{cases} [SWLO(f=25)-[SWLO(f=250)-STL(f=250)]/10 + 10^{STL(f=250)]/10} + 10^{STL(f=250)]/10} + 10^{STL(f=250)]/10} + 10^{STL(f=2000)-SWLO(f=2000)-10} + 10^{STL(f=2000)]/10} + 10^{STL(f=2000)]/10} + 10^{STL(f=2000)]/10} \end{cases}$$

$$(12)$$

- where (1)  $SWLO_i$  is the original SWL at the inlet of the muffler (or pipe outlet), and *i* is the index of the octave band frequency.
  - (2) *STL<sub>i</sub>* is the muffler's *STL* with respect to the relative octave band frequency.

#### 3. Objective Function

By using the formulas of Eqs. (9), (11) and (12), the objective function used in the *SA* optimization with respect to each type of muffler was established.

The objective function in maximizing the STL at the pure tone (f) is

$$OBJ_1 = STL(f, RT_1, RT_2, RT_3, RT_4, RT_5, RT_6, RT_7, RT_8, RT_9,$$

$$RT_{10}, RT_{11}, RT_{12}, RT_{13}, \Delta p_{\max})$$
(13)

The objective function in eliminating overall SWL<sub>T</sub> is

$$OBJ_2 = SWL_T(RT_1, RT_2, RT_3, RT_4, RT_5, RT_6, RT_7, RT_8, RT_9)$$

$$RT_{10}, RT_{11}, RT_{12}, RT_{13}, \Delta p_{\max})$$
(14)

#### **III. MODEL CHECK**

Before performing the *SA* optimal simulation on mufflers, an accuracy check of the mathematical model on the acoustical elements of a one-chamber perforated muffler and a onechamber perforated plug muffler are performed using the experimental data from Sullivan *et al.* and Munjal [14, 21-23]. As depicted in Figs. 5 and 6, accuracies between the theoretical and experiment data are in agreement. Therefore, the proposed fundamental mathematical models are acceptable. Consequently, the model linked with the numerical method is applied to the shape optimization in the following section. Therefore, the proposed fundamental mathematical model is applicable.

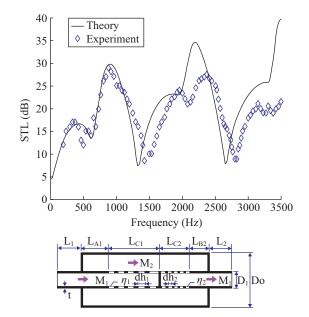


Fig. 5. Performance of a one-chamber perforated plug muffler with the mean flow  $[M_1 = M_2 = 0.05, D_1 = 0.0493 \text{ (m)}, D_0 = 0.1016 \text{ (m)}, L_{CI} = L_{C2} = 0.1286 \text{ (m)}, L_1 = L_2 = 0.1 \text{ (m)}, L_{A1} = L_{B2} = 0.0 \text{ (m)}, t = 0.0081 \text{ (m)}, dh_1 = dh_2 = 0.00249 \text{ (m)}, \eta_1 = \eta_2 = 0.037$ ] [Experimental data is from Sullivan and Munjal [14, 21, 22]].

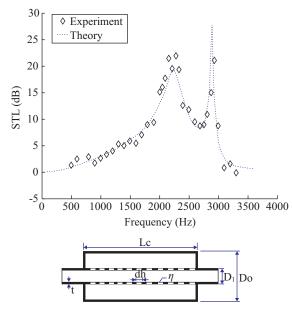


Fig. 6. Performance of a single-chamber perforated muffler without the mean flow  $[D_1 = 0.058 \text{ (m)}, Do = 0.0762 \text{ (m)}, L_c = 0.0667 \text{ (m)}, t = 0.0081 \text{ (m)}, dh = 0.00249 \text{ (m)}, \eta = 0.037]$  [Experiment data is from Sullivan and Crocker [23]].

#### **IV. CASE STUDY**

In this paper, a muffler confined inside a fan room is shown in Fig. 1. The octave band of the fan's sound power level inside the pipe outlet (muffler's inlet) is listed in Table 1. To efficiently depress the sound energy, a muffler with a onechamber perforated tube as well as a one-chamber perforated

 Table 1. The spectrum of an exhausted sound power level (SWL).

	,					
<i>f</i> (Hz)	125	250	500	1k	2k	Overall
(a) SWLO-dB	110	125	120	105	100	126.3

 
 Table 2. Range of design parameters for a two-chamber muffler with perforated plug/non-plug tubes.

	Range of design parameters
A two-chamber	Targeted $f = 500$ (Hz); $Q = 0.01$ (m <sup>3</sup> /s); $L_0 = 1.8$ (m);
muffler with	$D_0 = 0.6 \text{ (m)}; RT_1: [0.2, 0.8]; RT_2: [0.3, 0.7];$
perforated	$RT_3$ : [0.3, 0.7]; $RT_4$ : [0.2, 0.8]; $RT_5$ : [0.2, 0.8];
plug/non-plug	$RT_6$ : [0.2, 0.8]; $RT_7$ : [0.2, 0.8]; $RT_8$ : [0.03, 0.1];
tubes	$RT_9$ : [0.00175, 0.007]; $RT_{10}$ : [0.03, 0.1];
	$RT_{11}$ : [0.00175, 0.007]; $RT_{12}$ : [0.03, 0.1];
	$RT_{13}$ : [0.00175, 0.007]; $\Delta p_{\text{max}}$ : 100~500 (Pa)

plug tube is adopted. As shown in Fig. 1, the available space for a muffler is 0.6 m in width, 0.6 m in height, and 1.8 m in length. The allowable pressure drop for the muffler is between 100-500 Pa. To simplify the optimization, the flow rate (Q =0.01 (m<sup>3</sup>/s)) and thickness of the perforated tube (t = 0.0015(m)) are preset in advance. The corresponding space constraints and the ranges of design parameters are summarized in Table 2. Before the minimization of the broadband noise is performed, the maximization of the *STL* at the targeted pure tone (500 Hz) has been performed for the purpose of an accuracy check on the *SA* method.

#### V. OPTIMIZATION

Various methods used for solving optimization problems can be classified into three categories - enumerative, deterministic and stochastic. The first techniques are best applied to problems that are defined with a few discrete decision variables only [9, 18]. The second techniques mainly incorporate problem domain knowledge to reduce the size of the search space. However, during the optimization process [19, 25, 26], the gradient methods, one of the deterministic techniques, requires a starting point or a mathematical derivation that is calculated in advance. Evolutionary Algorithms (EAs) belong to the group of stochastic search methods, also referred to as random search. Evolutionary Algorithms have been widely developed for two decades. Many good EAs have been established. Simulated Annealing [5] is one of the best stochastic search methods. Here, sensitivity analyses is not necessary for choosing the starting design data, which is required in classical gradient methods of EPFM, IPFM and FDM [1]. Therefore, SA is adopted as an optimizer and used in the muffler's shape optimization.

The basic concept behind *SA* was first introduced by Metropolis *et al.* [11] and developed by Kirkpatrick *et al.* [8]. As indicated in Fig. 7, for a simulated annealing (*SA*) method,

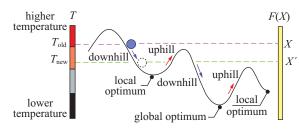


Fig. 7. SA algorithm from a physical viewpoint.

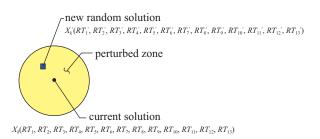


Fig. 8. New random solution in a perturbed zone.

each point X of the search space is compared to a state of some physical system, and the function F(X) to be minimized is interpreted as the internal *energy* of the system in that state. Therefore, the goal is to bring the system from an arbitrary initial state to a state with the minimum possible energy. Annealing is the process of heating and keeping a metal at a stabilized temperature while cooling it slowly. Slow cooling allows the particles to keep their state close to the minimal energy state. The algorithm starts by generating a random initial solution. The scheme of SA is a variation of the hillclimbing algorithm. All downhill movements for improvement are accepted for the decrement of the system's energy. In order to escape from the local optimum, SA also allows movement resulting in solutions that are worse (uphill moves) than the current solution. To imitate the evolution of the SA algorithm, a new random solution (X') shown in Fig. 8 is chosen from the neighborhood of the current solution (X).

If the change in the objective function (or energy) is negative ( $\Delta F \leq 0$ ), the new solution will be acknowledged as the new current solution with the transition property (pb(X')) of 1. If the change is not negative ( $\Delta F > 0$ ), the probability of making the transition to the new state X' will be a function  $pb(\Delta F/CT)$  of the energy difference  $\Delta F = F(X') - F(X)$  between the two states and a function of the global time-varying parameter T. The new transition property (pb(X')) varies from  $0 \sim 1$  will be calculated by the Boltzmann's factor (pb(X') = $exp(\Delta F/CT)$ ) as shown in Eq. (15)

$$pb(X') = \begin{pmatrix} 1, \Delta F \le 0\\ \exp(\frac{-\Delta F}{CT}), \Delta f > 0 \end{cases}$$
(15a)

$$\Delta F = F(X') - F(X) \tag{15b}$$

 Table 3. The pseudo-code implementing the simulated annealing heuristic.

T := To
X := Xo
F := F(X)
k := 0
while n < <i>Iter</i>
Xn' := neighbour(Xn)
if $\Delta P_{\max} < \Delta P_1$ then $F(Xn') := F(Xn')*w_i$ ; $\Delta F = F(Xn')-F(Xn)$
else
$\Delta F = F(Xn') - F(Xn)$
if $\Delta F \leq \Delta P_1$ then $Xn' = Xn$ ; $T'n = kk*Tn$ ; $n := n + 1$
elseif random() $ < pb(\Delta F/C*Tn)$ then
Xn'=Xn; $T'n=kk*Tn$ ; $n := n + 1$
return

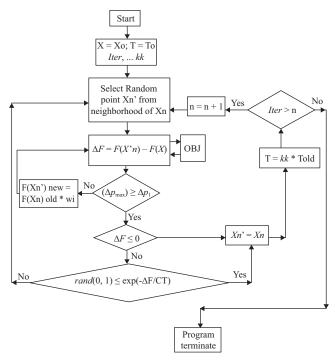


Fig. 9. Flow diagram of a SA optimization.

where *C* and *T* are the Boltzmann constant and the current temperature. Moreover, compared with the new random probability of rand (0,1), if the transition property (pb(X')) is greater than a random number of rand (0,1), the new solution (worse solution) which results in a higher energy condition will then be accepted; otherwise, it is rejected. Each successful substitution of the new current solution leads to the decay of the current temperature as

$$T_{new} = kk * T_{old}$$

where *kk* is the cooling rate.

The flow diagram of the *SA* optimization is described and shown in Fig. 9. In addition, the pseudo-code implementing the simulated annealing heuristic is listed in Table 3. The

SA parameter					Performance					
Iter	kk			D	esign paramete	ers			STL (dB)	$\Delta p_{\rm max}$ (Pa
50	0.91	$RT_1$	$RT_2$	$RT_3$	$RT_4$	RT <sub>5</sub>	$RT_6$	$RT_7$		
		0.7262	0.6508	0.6508	0.7262	0.7262	0.7262	0.7262	34.4	2.4
		$RT_8$	RT <sub>9</sub>	$RT_{10}$	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
		0.09138	0.0063	0.09138	0.00635	0.0913	0.006354			
		$RT_1$	$RT_2$	$RT_3$	$RT_4$	RT <sub>5</sub>	$RT_6$	RT <sub>7</sub>	61.4	54.7
50	0.02	0.3653	0.4102	0.4102	0.3653	0.3653	0.3653	0.3653		
50	0.93	$RT_8$	RT <sub>9</sub>	$RT_{10}$	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
		0.09138	0.0063	0.09138	0.00635	0.0913	0.006354			
		$RT_1$	$RT_2$	$RT_3$	$RT_4$	$RT_5$	$RT_6$	$RT_7$		191.6
50	0.05	0.2752	0.3501	0.3501	0.2752	0.2752	0.2752	0.2752		
50	0.95	$RT_8$	$RT_9$	$RT_{10}$	$RT_{11}$	<i>RT</i> <sub>12</sub>	$RT_{13}$		73.3	
		0.03878	0.0024	0.03878	0.00240	0.0387	0.002408			
		$RT_1$	$RT_2$	$RT_3$	$RT_4$	RT <sub>5</sub>	$RT_6$	$RT_7$	90.8	12.8
50	0.07	0.5011	0.5007	0.5007	0.5011	0.5011	0.5011	0.5011		
	0.97	$RT_8$	RT <sub>9</sub>	$RT_{10}$	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
		0.06513	0.0043	0.06513	0.00438	0.0651	0.004385			
		$RT_1$	$RT_2$	$RT_3$	$RT_4$	$RT_5$	$RT_6$	RT <sub>7</sub>	87.2	15.5
50	0.00	0.4811	0.4874	0.4874	0.4811	0.4811	0.4811	0.4811		
50	0.99	$RT_8$	RT <sub>9</sub>	$RT_{10}$	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
		0.06279	0.0042	0.06279	0.00420	0.0627	0.004209			
		$RT_1$	$RT_2$	$RT_3$	$RT_4$	$RT_5$	$RT_6$	$RT_7$	- 97.1	9.3
200	0.07	0.5381	0.5254	0.5254	0.5381	0.5381	0.5381	0.5381		
200	<u>0.97</u>	$RT_8$	$RT_9$	$RT_{10}$	$RT_{11}$	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
		0.06944	0.0047	0.06944	0.00470	0.0694	0.004708			
400 <u>0.9</u>		$RT_1$	$RT_2$	$RT_2$ $RT_3$ $RT_4$ $RT_5$ $RT_6$ $RT_7$	$RT_7$					
	<u>0.97</u>	0.2406	0.3271	0.3271	0.2406	0.2406	0.2406	0.2406	- 104	342.5
		$RT_8$	$RT_9$	$RT_{10}$	$RT_{11}$	<i>RT</i> <sub>12</sub>	$RT_{13}$			
		0.03474	0.0021	0.03474	0.00210	0.0347	0.002106			
000		$RT_1$	$RT_2$	$RT_3$	$RT_4$	RT <sub>5</sub>	$RT_6$	$RT_7$		413.1
	<u>0.97</u> –	<u>0.2303</u>	<u>0.3202</u>	0.3202	<u>0.2303</u>	<u>0.2303</u>	<u>0.2303</u>	<u>0.2303</u>	- 133	
<u>800</u>		$RT_8$	$RT_9$	$RT_{10}$	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
		0.2303	0.0335	0.00201	<u>0.03353</u>	0.0020	0.03353	]		

Table 4. Optimal design data for a muffler with perforated plug/ non-plug tubes (targeted tone at 500 Hz).

process is repeated until the pre-determined number (*Iter*) of the outer loop is reached. Obviously, the effect of the state energies on the system's evolution depends on the temperature. The evolution is sensitive only to coarser energy variations when T is large and to finer variations when T is small.

During the optimization process, the back pressure  $(\Delta p)$  T will be also calculated and compared with a limit of  $\Delta p_{max}$ . If p

 $\Delta p$  is smaller than  $\Delta p_{max}$ , the current solution will be valid and used for further iteration. If this is not the case, the value of the objective function will be weighted by  $w_i$  to discard the current solution. The algorithm repeats the perturbation of the current solution and the measurement of the change in the OBJ. To reach an initial transition probability of 0.5, the initial temperature (*To*) is selected as 0.2 [15].

Cases								Perfor	mance
Max. Back Pressure (Pa)			De	esign paramete	ers			SWL <sub>T</sub> (dB)	$\Delta p_{\rm max}$ (Pa)
	$RT_1$	$RT_2$	$RT_3$	$RT_4$	$RT_5$	$RT_6$	$RT_7$		98.6
	0.3202	0.3801	0.3801	0.3202	0.3202	0.3202	0.3202	68.4	
100	RT <sub>8</sub>	RT <sub>9</sub>	<i>RT</i> <sub>10</sub>	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
	0.04402	0.0028	0.04402	0.002801	0.0440	0.002801			
	$RT_1$	$RT_2$	RT <sub>3</sub>	$RT_4$	$RT_5$	$RT_6$	$RT_7$		
200	0.2727	0.3485	0.3485	0.2727	0.2727	0.2727	0.2727	50.7	100.4
200	$RT_8$	RT <sub>9</sub>	<i>RT</i> <sub>10</sub>	<i>RT</i> <sub>11</sub>	$RT_{12}$	<i>RT</i> <sub>13</sub>		52.7	199.4
	0.03849	0.0023	0.03849	0.002386	0.0384	0.002386			
	$RT_1$	$RT_2$	RT <sub>3</sub>	$RT_4$	$RT_5$	$RT_6$	$RT_7$		280.6
200	0.2520	0.3347	0.3347	0.2525	0.2525	0.2525	0.2525	45.4	
300	RT <sub>8</sub>	RT <sub>9</sub>	<i>RT</i> <sub>10</sub>	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
	0.03607	0.0022	0.03607	0.002205	0.0360	0.002205			
	$RT_1$	$RT_2$	RT <sub>3</sub>	$RT_4$	$RT_5$	$RT_6$	$RT_7$	40.4	365.4
400	0.2370	0.3246	0.3246	0.2370	0.2370	0.2370	0.2370		
400	$RT_8$	RT <sub>9</sub>	<i>RT</i> <sub>10</sub>	<i>RT</i> <sub>11</sub>	$RT_{12}$	<i>RT</i> <sub>13</sub>			
	0.03431	0.0020	0.03431	0.002073	0.0343	0.002073			
500	$RT_1$	$RT_2$	RT <sub>3</sub>	$RT_4$	$RT_5$	RT <sub>6</sub>	$RT_7$	- 36.0	460.6
	0.2245	0.3163	0.3163	0.2245	0.2245	0.2245	0.2245		
	$RT_8$	$RT_9$	<i>RT</i> <sub>10</sub>	$RT_{11}$	$RT_{12}$	<i>RT</i> <sub>13</sub>			
	0.03286	0.0019	0.03286	0.001964	0.0328	0.001964			
-	$RT_1$	$RT_2$	$RT_3$	$RT_4$	$RT_5$	$RT_6$	$RT_7$	33.2	534.3
	0.2168	0.3112	0.3112	0.2168	0.2168	0.2168	0.2168		
	$RT_8$	RT <sub>9</sub>	<i>RT</i> <sub>10</sub>	<i>RT</i> <sub>11</sub>	<i>RT</i> <sub>12</sub>	<i>RT</i> <sub>13</sub>			
	0.03196	0.0018	0.03196	0.001897	0.0319	0.001897			

Table 5. Optimal design data for a muffler with perforated plug/non-plug tubes at various maximal back pressures (broadband noise) (*Iter* = 800; kk = 0.97).

# VI. RESULTS AND DISCUSSION

#### 1. Results

The accuracy of the SA optimization depends on the cooling rate (kk) and the number of iterations (*Iter*). To achieve good optimization, both the cooling rate (kk) and the number of iterations (*Iter*) are varied step by step

kk = (0.91, 0.93, 0.95, 0.97, 0.99); Iter = (50, 200, 400, 800)

The results of two kinds of optimizations (one, a pure tone noise; the other, a broadband noise) are described as follows:

#### 1) Pure Tone Noise Optimization

By using Eq. (13), the maximization of the *STL* with respect to a two-chamber muffler hybridized with plug/non-plug tubes at the specified pure tone (500 Hz) was performed first.

As indicated in Table 4, eight sets of *SA* parameters are tried in the muffler's optimization. Obviously, the optimal design data can be obtained from the last set of *SA* parameters at (*kk*, *Iter*) = (0.97, 800). Using the optimal design data in a theoretical calculation, the resultant curves of the *STL* with respect to various *SA* parameters (*kk*, *Iter*) is depicted in Fig. 10. As revealed in Fig. 10, the *STL* is precisely maximized at the desired frequency.

#### 2) Broadband Noise Optimization

By using the formulas of Eqs. (14) and the *SA* parameters of (kk = 0.97, Iter = 800), the optimization process for minimizeing the sound power level at the muffler's outlet under limited back pressure is performed. Six kinds of  $\Delta p_{max}$  situations (100 Pa, 200 Pa, 300 Pa, 400 Pa, 500 Pa, and infinite Pa) have been considered. The optimal result at various  $\Delta p_{max}$  is obtained and summarized in Table 5. Using these optimal design data

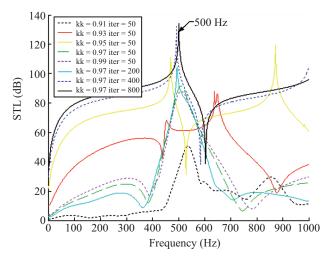


Fig. 10. The *STL* with respect to frequencies at various SA parameters (targeted tone: 500 Hz).

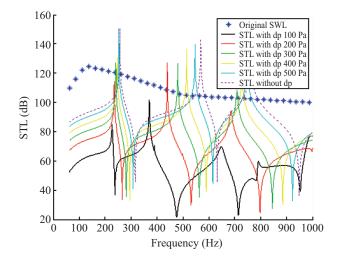


Fig. 11. Optimal *STL* for mufflers designed at various maximal back pressures (broadband noise).

in a theoretical calculation, the resultant curves of the *SWL* with respect to various  $\Delta p_{max}$  are plotted in Fig. 11. As illustrated in Table 5, the acoustical performance will be improved when the allowable system back pressure ( $\Delta p_{max}$ ) is increased. Ignoring the back pressure constraint, i.e.,  $\Delta p_{max}$  is infinite, the resultant silenced *SWL* will reach the lowest value of 33.6 dB. However, its pressure drop reaches 534.3 Pa which exceeds the allowable maximal back pressure of 500 Pa by 34.3 Pa. To meet the back pressure criteria, a fifth set ( $\Delta p_{max} = 500$  Pa) in which the resultant pressure drop and silenced *SWL* reach 460.6 Pa and 36.0 dB is selected.

#### 2. Discussion

To achieve a sufficient optimization, the selection of the appropriate SA parameter set is essential. As indicated in Table 4 and Fig. 10, the best SA set with respect to a two-chamber muffler hybridized with perforated plug/non-plug tubes at the targeted pure tone noise of 500 Hz has been shown. Fig. 10

reveals the predicted maximal value of the STL is precisely located at the desired frequency. Therefore, the usage of the SA optimization in finding a better design solution is reliable; moreover, all the pressure drops calculated in mufflers can meet the maximal allowable back pressure of 500 (Pa). Additionally, in dealing with the broadband noise using twochamber mufflers hybridized with perforated plug/non-plug tubes, the investigations into the influence of acoustical performance with respect to the system's back pressure ( $\Delta p_{max} =$ 100 Pa, 200 Pa, 300 Pa, 400 Pa, 500 Pa, and infinite Pa) are shown in Table 5 and Fig. 11. As indicated in Table 4, the pressure drop and the acoustical performance will increase simultaneously when the diameters (at the inner tubes and the perforated holes), the perforated ratio, and the length of perforated tube decrease. In addition, the acoustical performance of the muffler will also increase when the  $\Delta p_{\text{max}}$  allowed in the venting system is enlarged. As shown in Fig. 11, the acoustical performance will increase when the allowable system back pressure ( $\Delta p_{max}$ ) increases.

#### VII. CONCLUSION

It has been shown that the two-chamber plug/non-plug mufflers in conjunction with a SA optimizer can be easily and efficiently optimized under space and  $\Delta p_{max}$  limits by using a generalized decoupling technique, plane wave theory, as well as a four-pole transfer matrix. As indicated in Table 4, eight kinds of SA parameters (kk, Iter) play essential roles in the solution's accuracy during SA optimization. As indicated in Fig. 10, the STL is precisely maximized at the desired frequency; therefore, the tuning ability established by adjusting design parameters of the mufflers is reliable. In addition, the appropriate acoustical performance curve of the mufflers with respect to the system's back pressure ( $\Delta p_{\text{max}} = 100 \text{ Pa}, 200 \text{ Pa},$ 300 Pa, 400 Pa, 500 Pa, and infinite Pa) in decreasing overall broadband noise has been assessed and shown in Table 5 and Fig. 11. Results reveal that the pressure drop and the acoustical performance will increase simultaneously when the diameters (at the inner tubes and the perforated holes), the perforated ratio, and the length of perforated tube decrease. Moreover, the acoustical performance of the muffler will also increase when the  $\Delta p_{\text{max}}$  allowed in the venting system is enlarged. Therefore, to efficiently promote the acoustical performance of the two-chamber plug/non-plug muffler, the increment of  $\Delta p_{\text{max}}$  and the decrement of diameter (tubes and holes), the perforated ratio, and the length of perforated tube is necessary. Consequently, to meet the requirement of the system's  $\Delta p_{\text{max}}$ , a compromise between the *STL* and  $\Delta p$  is compulsory during SA optimization. This approach used for the optimal design of the STL proposed in this study is easy and quite effective.

#### ACKNOWLEDGMENTS

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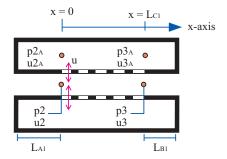


Fig. 12. Mechanism of a perforated tube.

#### **APPENDIX A - Transfer Matrix of Perforated Duct**

As indicated in Fig. 12, the perforated resonator is composed of an inner perforated tube and an outer resonating chamber. Based on Sullivan and Crocker's derivation [23], the continuity equations and momentum equations with respect to inner and outer tubes in a concentric resonator are shown below.

#### Inner tube:

continuity equation

$$V\frac{\partial\rho_2}{\partial x} + \rho_o\frac{\partial u_2}{\partial x} + \frac{4\rho_o}{D_1}u + \frac{\partial\rho_{2A}}{\partial t} = 0$$
(A1)

momentum equation

$$\rho_o \left(\frac{\partial}{\partial t} + V \frac{\partial}{\partial x}\right) u_2 + \frac{\partial p_2}{\partial x} = 0$$
 (A2)

#### **Outer tube:**

continuity equation

$$\rho_o \frac{\partial u_{2A}}{\partial x} - \frac{4D_1 \rho_o}{D_o^2 - D_1^2} u + \frac{\partial \rho_{2A}}{\partial t} = 0$$
(A3)

momentum equation

$$\rho_o \frac{\partial u_{2A}}{\partial t} + \frac{\partial \rho_{2A}}{\partial x} = 0 \tag{A4}$$

Assuming that the perforation along the inner tube is uniform  $(d\xi_1/dx = 0)$ , the acoustic impedance of the perforation  $(\rho_o c_o \xi_1)$  is

$$\rho_o c_o \xi_1 = \frac{p_2(x) - p_{2A}(x)}{u(x)}$$
(A5)

where  $\xi_1$  is the specific acoustical impedance of the perforated tube. According to the formula  $\xi_1$  developed by Sullivan and Rao [17], the empirical formulations for the perforates, with or without mean flow, are adopted in this study.

By substituting Eq. (A5) into Eqs. (A1)~(A4), eliminating  $u_2$  and  $u_{2A}$ , and expressing in a matrix form, we have

$$\begin{bmatrix} D^2 + \alpha_1 D + \alpha_2 & \alpha_3 D + \alpha_4 \\ \alpha_5 D + \alpha_6 & D^2 + \alpha_7 D + \alpha_8 \end{bmatrix} \begin{bmatrix} p_2 \\ p_{2A} \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$
(A6)

Developing Eq. (A6), we have

$$p_{2}'' + \alpha_{1}p_{2}' + \alpha_{2}p_{2} + \alpha_{3}p_{2A}' + \alpha_{4}p_{2A} = 0$$
 (A7a)

$$\alpha_5 p_2' + \alpha_6 p_2 + p_{2A}'' + \alpha_7 p_{2A}' + \alpha_8 p_{2A} = 0$$
 (A7b)

Let

$$p'_{2} = \frac{dp_{2}}{dx} = y_{1}, p'_{2A} = \frac{dp_{2A}}{dx} = y_{2}, p_{2} = y_{3}, p_{2A} = y_{4}$$
 (A8)

According to Eqs. (A7) and (A8), the new matrix between  $\{y'\}$  and  $\{y\}$  is

$$\begin{bmatrix} y_1'\\ y_2'\\ y_3'\\ y_4' \end{bmatrix} = \begin{bmatrix} -\alpha_1 & -\alpha_3 & -\alpha_2 & -\alpha_4\\ -\alpha_5 & -\alpha_7 & -\alpha_6 & -\alpha_8\\ 1 & 0 & 0 & 0\\ 0 & 1 & 0 & 0 \end{bmatrix} \begin{bmatrix} y_1\\ y_2\\ y_3\\ y_4 \end{bmatrix}$$
(A9a)

which can be briefly expressed as

$$\{y'\} = [N]\{y\}$$
 (A9b)

Let

$$\{y\} = [\Omega]\{\Gamma\} \tag{A10a}$$

which is

$$\begin{bmatrix} dp_2 / dx \\ dp_{2,4} / dx \\ p_2 \\ p_{2,4} \end{bmatrix} = \begin{bmatrix} \Omega_{1,1} & \Omega_{1,2} & \Omega_{1,3} & \Omega_{1,4} \\ \Omega_{2,1} & \Omega_{2,2} & \Omega_{2,3} & \Omega_{2,4} \\ \Omega_{3,1} & \Omega_{3,2} & \Omega_{3,3} & \Omega_{3,4} \\ \Omega_{4,1} & \Omega_{4,2} & \Omega_{4,3} & \Omega_{4,4} \end{bmatrix} \begin{bmatrix} \Gamma_1 \\ \Gamma_2 \\ \Gamma_3 \\ \Gamma_4 \end{bmatrix}$$
(A10b)

 $[\Omega]_{4x4}$  is the model matrix formed by four sets of eigen vectors  $\Omega_{4x1}$  of  $[N]_{4x4}.$ 

Substituting Eq. (A10) into Eq. (A19) and then multiplying  $[\Omega]^{-1}$  by both sides, we have

$$[\Omega]^{-1}[\Omega]\{\Gamma'\} = [\Omega]^{-1}[N][\Omega]\{\Gamma\}$$
(A11)

Set

$$[\chi] = [\Omega]^{-1}[\mathbf{N}][\Omega] = \begin{bmatrix} \gamma_1 & 0 & 0 & 0 \\ 0 & \gamma_2 & 0 & 0 \\ 0 & 0 & \gamma_3 & 0 \\ 0 & 0 & 0 & \gamma_4 \end{bmatrix}$$
(A12)

where  $\gamma_i$  is the eigen value of [N].

Eq. (A10) can be thus rewritten as

$$\{\Gamma'\} = [\chi]\{\Gamma\} \tag{A11}$$

Obviously, Eq. (A11) is a decoupled equation. The related solution becomes

$$\Gamma_i = k_i e^{\gamma_i x} \tag{A12}$$

Using Eqs. (A2), (A4), (A10), and (A12), the relationship of acoustic pressure and particle velocity becomes

$$\begin{bmatrix} p_{2}(x) \\ p_{2A}(x) \\ \rho_{o}c_{o}u_{2}(x) \\ \rho_{o}c_{o}u_{2A}(x) \end{bmatrix} = \begin{bmatrix} H_{1,1} & H_{1,2} & H_{1,3} & H_{1,4} \\ H_{2,1} & H_{2,2} & H_{2,3} & H_{2,4} \\ H_{3,1} & H_{3,2} & H_{3,3} & H_{3,4} \\ H_{4,1} & H_{4,2} & H_{4,3} & H_{4,4} \end{bmatrix} \begin{bmatrix} k_{1} \\ k_{2} \\ k_{3} \\ k_{4} \end{bmatrix}$$
(A13)

Plugging x = 0 and  $x = Lc_1$  into Eq. (A13) yields

$$\begin{bmatrix} p_{2}(0) \\ p_{2A}(0) \\ \rho_{o}c_{o}u_{2}(0) \\ \rho_{o}c_{o}u_{2A}(0) \end{bmatrix} = \begin{bmatrix} A \end{bmatrix} \begin{bmatrix} p_{2}(L_{C1}) \\ p_{2A}(L_{C1}) \\ \rho_{o}c_{o}u_{2}(L_{C1}) \\ \rho_{o}c_{o}u_{2A}(L_{C1}) \end{bmatrix}$$
(A14a)

where

$$[A] = [H(0)][H(L_{C1})]^{-1}$$
 (A14b)

To obtain the transform matrix between the inlet (x = 0) and the outlet  $(x = Lc_1)$  of the inner tubes, the two boundary conditions for the outer tube at x = 0 and  $x = Lc_1$  are taken into calculation and listed below.

$$\frac{p_{2A}(0)}{-u_{2A}(0)} = -j\rho_o c_o \cot(kL_{A1})$$
(A15a)

$$\frac{p_{2A}(L_{C1})}{u_{2A}(L_{C1})} = -j\rho_o c_o \cot(kL_{B1})$$
(A15b)

By subStituting Eqs. (A15a, b) into Eq. (A14) and developing them, the transfer matrix becomes

$$\begin{bmatrix} p_2 \\ p_o c_o u_2 \end{bmatrix} = \begin{bmatrix} TP_{1,1} & TP_{1,2} \\ TP_{2,1} & TP_{2,2} \end{bmatrix} \begin{bmatrix} p_3 \\ \rho_o c_o u_3 \end{bmatrix}$$
(A16a)

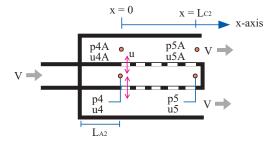


Fig. 13. Mechanism of an expanded perforated plug tube.

where

$$p_2 = p_2(0); u_2 = u_2(0); p_3 = p_2(L_{C1}); u_3 = u_2(L_{C1})$$
(A16b)

# APPENDIX B - Transfer Matrix of Expansion Perforated Duct

As indicated in Fig. 13, the expansion perforated duct is composed of an inner perforated tube and an outer one-end opened duct. The continuity equations and momentum equations with respect to the inner and outer tubes at nodes 4 and 4A are seen below [23].

#### Inner tube:

continuity equation

$$V\frac{\partial\rho_4}{\partial x} + \rho_o\frac{\partial u_4}{\partial x} + \frac{4\rho_o}{D_1}u + \frac{\partial\rho_{4A}}{\partial t} = 0$$
(B1)

momentum equation

$$\rho_o \left(\frac{\partial}{\partial t} + V \frac{\partial}{\partial x}\right) u_4 + \frac{\partial p_4}{\partial x} = 0$$
 (B2)

# Outer tube:

continuity equation

$$\rho_o \frac{\partial u_{4A}}{\partial x} - \frac{4D_o \rho_o}{D_o^2 - D_1^2} u + \frac{\partial \rho_{4A}}{\partial t} = 0$$
(B3)

momentum equation

$$\rho_o \frac{\partial u_{4A}}{\partial t} + \frac{\partial p_{4A}}{\partial x} = 0 \tag{B4}$$

Similarly, as derived in Eqs. (A1)~(A9), we have

$$\begin{bmatrix} D^2 + \alpha_{11}D + \alpha_{21} & \alpha_{31}D + \alpha_{41} \\ \alpha_{51}D + \alpha_{61} & D^2 + \alpha_{71}D + \alpha_{81} \end{bmatrix} \begin{bmatrix} p_4 \\ p_{4A} \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$
(B5)

Developing Eq. (B5), we obtain

$$p_{4}^{"} + \alpha_{11}p_{4}^{'} + \alpha_{21}p_{4} + \alpha_{31}p_{4A}^{'} + \alpha_{41}p_{4A} = 0$$
 (B6a)

$$\alpha_{51}p'_{4} + \alpha_{61}p_{4} + p''_{4A} + \alpha_{71}p'_{4A} + \alpha_{81}p_{4A} = 0$$
 (B6b)

Let

$$p'_{4} = \frac{dp_{4}}{dx} = y_{11}; p'_{4A} = \frac{dp_{4A}}{dx} = y_{21}; p_{4} = y_{31}; p_{4A} = y_{41}$$
 (B7)

According to Eqs. (B6) and (B7), the new matrix between  $\{y'\}$  and  $\{y\}$  is

$$\begin{bmatrix} y_{11} \\ y_{21} \\ y_{31} \\ y_{41} \end{bmatrix} = \begin{bmatrix} -\alpha_{11} & -\alpha_{31} & -\alpha_{21} & -\alpha_{41} \\ -\alpha_{51} & -\alpha_{71} & -\alpha_{61} & -\alpha_{81} \\ 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \end{bmatrix} \begin{bmatrix} y_{11} \\ y_{21} \\ y_{31} \\ y_{41} \end{bmatrix}$$
(B8a)

which can be briefly expressed as

$$\{y'\} = [\Psi]\{y\}$$
 (B8b)

Let

$$\{y\} = [\Omega\Omega]\{\Gamma\Gamma\}$$
(B9a)

which is

$$\begin{bmatrix} dp_4/dx \\ dp_{4,4}/dx \\ p_4 \\ p_{4,4} \end{bmatrix} = \begin{bmatrix} \Omega\Omega_{1,1} & \Omega\Omega_{1,2} & \Omega\Omega_{1,3} & \Omega\Omega_{1,4} \\ \Omega\Omega_{2,1} & \Omega\Omega_{2,2} & \Omega\Omega_{2,3} & \Omega\Omega_{2,4} \\ \Omega\Omega_{3,1} & \Omega\Omega_{3,2} & \Omega\Omega_{3,3} & \Omega\Omega_{3,4} \\ \Omega\Omega_{4,1} & \Omega\Omega_{4,2} & \Omega\Omega_{4,3} & \Omega\Omega_{4,4} \end{bmatrix} \begin{bmatrix} \Gamma\Gamma_1 \\ \Gamma\Gamma_2 \\ \Gamma\Gamma_3 \\ \Gamma\Gamma_4 \end{bmatrix}$$
(B9b)

 $[\Omega\Omega]_{4x4}$  is the model matrix formed by four sets of eigen vectors  $\Omega\Omega_{4x1}$  of  $[\Psi]_{4x4}$ .

Substituting Eq. (B9) into Eq. (B8) and then multiplying  $[\Omega\Omega]^{-1}$  by both sides, we have

$$[\Omega\Omega]^{-1}[\Omega\Omega]\{\Gamma\Gamma^{'}\}=[\Omega\Omega]^{-1}[\Psi][\Omega\Omega][\Gamma\Gamma] \qquad (B10)$$

Set

$$[\chi\chi] = [\Omega\Omega]^{-1}[\Psi][\Omega\Omega] = \begin{bmatrix} \lambda\lambda_1 & 0 & 0 & 0\\ 0 & \lambda\lambda_2 & 0 & 0\\ 0 & 0 & \lambda\lambda_3 & 0\\ 0 & 0 & 0 & \lambda\lambda_4 \end{bmatrix} (B11)$$

where  $\lambda \lambda_i$  is the eigen value of [ $\Psi$ ].

Eq. (B9) can be thus rewritten as

$$\{\Gamma\Gamma'\} = [\chi\chi]\{\Gamma\Gamma\} \tag{B12}$$

Obviously, Eq. (B12) is a decoupled equation. The related solution is

$$\Gamma\Gamma_i = f_i e^{\lambda_i \lambda x} \tag{B13}$$

Using Eqs. (B2), (B4), (B9) and (B13), the relationship of the acoustic pressure and the particle velocity is

$$\begin{bmatrix} p_4(x) \\ p_{4,A}(x) \\ \rho_o c_o u_4(x) \\ \rho_o c_o u_{4,A}(x) \end{bmatrix} = \begin{bmatrix} K_{1,1} & K_{1,2} & K_{1,3} & K_{1,4} \\ K_{2,1} & K_{2,2} & K_{2,3} & K_{2,4} \\ K_{3,1} & K_{3,2} & K_{3,3} & K_{3,4} \\ K_{4,1} & K_{4,2} & K_{4,3} & K_{4,4} \end{bmatrix} \begin{bmatrix} f_1 \\ f_2 \\ f_3 \\ f_4 \end{bmatrix}$$
(B14a)

Plugging x = 0 and  $x = L_{C2}$  into Eq. (B14) yields

$$\begin{bmatrix} p_4(0) \\ p_{4A}(0) \\ \rho_o c_o u_4(0) \\ \rho_o c_o u_{4A}(0) \end{bmatrix} = \begin{bmatrix} B \end{bmatrix} \begin{bmatrix} p_4(L_{C2}) \\ p_{4A}(L_{C2}) \\ \rho_o c_o u_4(L_{C2}) \\ \rho_o c_o u_{4A}(L_{C2}) \end{bmatrix}$$
(B15a)

where

$$[B] = [K(0)][K(L_{C2})]^{-1}$$
(B15b)

To obtain the transform matrix between inlet (x = 0) and outlet  $(x = L_{C2})$  of the inner tubes, two boundary conditions for the outer tube at x = 0 and  $x = L_{C2}$  are calculated and listed below.

$$\frac{p_{4A}(0)}{-u_{4A}(0)} = -j\rho_o c_o \cot(kL_{A2})$$
(B16a)

$$\frac{p_4(L_{C2})}{u_4(L_{C2})} = -j\rho_o c_o \cot(0)$$
(B16b)

By substituting Eq. (B16) for Eq. (B16) and developing them, the transfer matrix is

$$\begin{bmatrix} p_4 \\ \rho_o c_o u_4 \end{bmatrix} = \begin{bmatrix} TPE_{1,1} & TPE_{1,2} \\ TPE_{2,1} & TPE_{2,2} \end{bmatrix} \begin{bmatrix} p_{5A} \\ \rho_o c_o u_{5A} \end{bmatrix}$$
(B17a)

where

$$p_4 = p_4(0); u_4 = u_4(0); p_{5A} = p_{4A}(L_{C2}); u_{5A} = u_{4A}(L_{C2})$$
 (B17b)

### APPENDIX C - Transfer Matrix of Contracted Perforated Duct

As indicated in Fig. 14, the contracted perforated duct is composed of an inner perforated tube and an outer contracted tube. The continuity equations and momentum equations with

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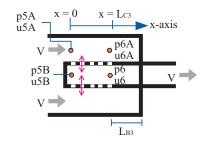


Fig. 14. Mechanism of a contracted perforated plug tube.

respect to the inner and outer tubes at nodes 5B and 5A are as follows [23].

#### Inner tube:

continuity equation

$$V\frac{\partial\rho_{5B}}{\partial x} + \rho_o \frac{\partial u_{5B}}{\partial x} + \frac{4\rho_o}{D_1}u + \frac{\partial\rho_{5A}}{\partial t} = 0$$
(C1)

momentum equation

$$\rho_o \left(\frac{\partial}{\partial t} + V \frac{\partial}{\partial x}\right) u_{5B} + \frac{\partial p_{5B}}{\partial x} = 0$$
 (C2)

Outer tube:

continuity equation

$$\rho_o \frac{\partial u_{5A}}{\partial x} - \frac{4D_o \rho_o}{D_o^2 - D_1^2} u + \frac{\partial \rho_{5A}}{\partial t} = 0$$
(C3)

momentum equation

$$\rho_o \frac{\partial u_{5A}}{\partial t} + \frac{\partial p_{5A}}{\partial x} = 0 \tag{C4}$$

Likewise, as derived in Eqs. (A1)~(A8), we have

$$\begin{bmatrix} D^2 + \alpha_{12}D + \alpha_{22} & \alpha_{32}D + \alpha_{42} \\ \alpha_{52}D + \alpha_{62} & D^2 + \alpha_{72}D + \alpha_{82} \end{bmatrix} \begin{bmatrix} p_{5B} \\ p_{5A} \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$
(C5)

Developing Eq. (C5) becomes

$$p_{5B}^{''} + \alpha_{12}p_{5B}^{'} + \alpha_{22}p_{5B} + \alpha_{32}p_{5A}^{'} + \alpha_{42}p_{5A} = 0$$
 (C6a)

$$\alpha_{52}p'_{5B} + \alpha_{62}p_{5B} + p''_{5A} + \alpha_{72}p'_{5A} + \alpha_{82}p_{5A} = 0 \quad (C6b)$$

Let

$$p'_{5B} = \frac{dp_{5B}}{dx} = y_{12}; p'_{5A} = \frac{dp_{5A}}{dx} = y_{22}; p_{5B} = y_{32}; p_{5A} = y_{42}$$
 (C7)

According to Eqs. (C6) and (C7), the new matrix between  $\{y'\}$  and  $\{y\}$  is

$$\begin{vmatrix} y_{12} \\ y_{22} \\ y_{32} \\ y_{42} \end{vmatrix} = \begin{bmatrix} -\alpha_{12} & -\alpha_{32} & -\alpha_{22} & -\alpha_{42} \\ -\alpha_{52} & -\alpha_{72} & -\alpha_{62} & -\alpha_{82} \\ 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \end{vmatrix} \begin{vmatrix} y_{12} \\ y_{22} \\ y_{32} \\ y_{42} \end{vmatrix}$$
(C8a)

which can be briefly expressed as

$$\{y'\} = [\Psi\Psi]\{y\}$$
(C8b)

Let

$$\{y\} = [\Omega\Omega\Omega]\{\Gamma\Gamma\Gamma\}$$
(C9a)

which is

$$\begin{bmatrix} dp_{5B} / dx \\ dp_{5A} / dx \\ p_{5B} \\ p_{5A} \end{bmatrix} = \begin{bmatrix} \Omega\Omega\Omega_{1,1} & \Omega\Omega\Omega_{1,2} & \Omega\Omega\Omega_{1,3} & \Omega\Omega\Omega_{1,4} \\ \Omega\Omega\Omega_{2,1} & \Omega\Omega\Omega_{2,2} & \Omega\Omega\Omega_{2,3} & \Omega\Omega\Omega_{2,4} \\ \Omega\Omega\Omega_{3,1} & \Omega\Omega\Omega_{3,2} & \Omega\Omega\Omega_{3,3} & \Omega\Omega\Omega_{3,4} \\ \Omega\Omega\Omega_{4,1} & \Omega\Omega\Omega_{4,2} & \Omega\Omega\Omega_{4,3} & \Omega\Omega\Omega_{4,4} \end{bmatrix} \begin{bmatrix} \Gamma\Gamma\Gamma_{1} \\ \Gamma\Gamma\Gamma_{2} \\ \Gamma\Gamma\Gamma_{3} \\ \Gamma\Gamma\Gamma_{4} \end{bmatrix}$$
(C9b)

 $[\Omega\Omega\Omega]_{4x4}$  is the model matrix formed by four sets of eigen vectors  $\Omega\Omega\Omega_{4x1}$  of  $[\Psi\Psi]_{4x4}$ 

Substituting Eq. (C9) for Eq. (C8) and then multiplying  $[\Omega\Omega\Omega]^{-1}$  by both sides, we have

$$[\Omega\Omega\Omega]^{-1}[\Omega\Omega\Omega]\{\Gamma\Gamma\Gamma'\} = [\Omega\Omega\Omega]^{-1}[\Psi\Psi][\Omega\Omega\Omega]\{\Gamma\Gamma\Gamma\} (C10)$$

Set

$$[\chi\chi\chi] = [\Omega\Omega\Omega]^{-1}[\Psi\Psi][\Omega\Omega\Omega] = \begin{bmatrix} \lambda\lambda\lambda_1 & 0 & 0 & 0\\ 0 & \lambda\lambda\lambda_2 & 0 & 0\\ 0 & 0 & \lambda\lambda\lambda_3 & 0\\ 0 & 0 & 0 & \lambda\lambda\lambda_4 \end{bmatrix}$$
(C11)

where  $\lambda\lambda\lambda_i$  is the eigen value of  $[\Psi\Psi]$ . Eq. (C9) can thus be rewritten as

$$\{\Gamma\Gamma\Gamma'\} = [\chi\chi\chi]\{\Gamma\Gamma\Gamma\}$$
(C12)

Obviously, Eq. (C12) is a decoupled equation. The related solution becomes

$$\Gamma\Gamma\Gamma_{i} = ff_{i}e^{\lambda\lambda\lambda_{i}x} \tag{C13}$$

Using Eqs. (C2), (C4), (C7) and (C13), the relationship of the acoustic pressure and the particle velocity becomes

$$\begin{bmatrix} p_{5B}(x) \\ p_{5A}(x) \\ \rho_{o}c_{o}u_{5B}(x) \\ \rho_{o}c_{o}u_{5A}(x) \end{bmatrix} = \begin{bmatrix} KK_{1,1} & KK_{1,2} & KK_{1,3} & KK_{1,4} \\ KK_{2,1} & KK_{2,2} & KK_{2,3} & KK_{2,4} \\ KK_{3,1} & KK_{3,2} & KK_{3,3} & KK_{3,4} \\ KK_{4,1} & KK_{4,2} & KK_{4,3} & KK_{4,4} \end{bmatrix} \begin{bmatrix} ff_1 \\ ff_2 \\ ff_3 \\ ff_4 \end{bmatrix}$$
(C14)

Plugging x = 0 and  $x = L_{C3}$  into Eq. (C14) yields

$$\begin{bmatrix} p_{5B}(0) \\ p_{5A}(0) \\ \rho_{o}c_{o}u_{5B}(0) \\ \rho_{o}c_{o}u_{5A}(0) \end{bmatrix} = \begin{bmatrix} BB \end{bmatrix} \begin{bmatrix} p_{5B}(L_{C3}) \\ p_{5A}(L_{C3}) \\ \rho_{o}c_{o}u_{5B}(L_{C3}) \\ \rho_{o}c_{o}u_{5B}(L_{C3}) \end{bmatrix}$$
(C15a)

where

$$[BB] = [KK(0)][KK(L_{C3})]^{-1}$$
(C15b)

To obtain the transform matrix between inlet (x = 0) and outlet  $(x = L_{C3})$  of the inner tubes, two boundary conditions for the outer tube at x = 0 and  $x = L_{C3}$  are calculated and listed below.

$$\frac{p_{5B}(0)}{-u_{5B}(0)} = -j\rho_o c_o \cot(0)$$
(C16a)

$$\frac{p_{5A}(L_{C3})}{u_{5A}(L_{C3})} = -j\rho_o c_o \cot(kL_{B3})$$
(C16b)

By substituting Eqs. (C16) into Eq. (C15) and developing them, the transfer matrix is

$$\begin{bmatrix} p_{5A} \\ \rho_o c_o u_{5A} \end{bmatrix} = \begin{bmatrix} TPC_{1,1} & TPC_{1,2} \\ TPC_{2,1} & TPC_{2,2} \end{bmatrix} \begin{bmatrix} p_6 \\ \rho_o c_o u_6 \end{bmatrix}$$
(C17a)

where

$$p_{5A} = p_{5A}(0); u_{5A} = u_{5A}(0); p_6 = p_{5B}(L_{C3}); u_6 = u_{5B}(L_{C3})$$
(C17b)

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